Technical Data Sheet



SELFOAM MONTAGE PU FOAM GUN GRADE

1. Product Description

Selfoam Montage PU Foam is a polyurethane based, moisture cured, one component filling and insulation material.

2. Properties

- One-component.
- Moisture cured.
- Excellent adhesion to most construction materials such as wood, concrete, tile, metal and aluminum (except polyethylene, silicone and teflon).
- Thermal and acoustic insulation.
- Cuttable and paintable after curing.
- Very good expansion capacity.

3. Technical Information

Chemical Base:	Polyurethane
Curing Mechanism:	Atmospheric Moisture
Density: (SEL DM 31)	20 ± 3 kg/m³
Skin formation:	5-6 min.
(SEL DM 61)	
Ready-to-cut time:	25 min.
(SEL DM 35)	
Dimensional Stability:	-1,66 %
(SEL DM 60)	
Compression Strenght: (SEL DM 111)	25 kPa
Tensile Strenght:	35,7 kPa
(SEL DM 110)	
Shear Strenght:	30,57 kPa
(SEL DM 113)	
Bonding Strenght:	6,40 MPa
(SEL DM 141)	

Yield:	600-800 g	<45 lt
(SEL DM 59)	800-900 g	45 - 55 lt
	900-1000 g	>55 lt

4. Application Details

Application Temperature:	+5 °C to +35 °C
Temperature Resistance (cured):	-30 °C to +80 °C

The application surface must be solid, clean, dry and free of dust, oil and grease. Surfaces must be moisturized before the application of PU foam. The most suitable in temperature for use of PU foam is between $20-25^{\circ}$ C. Low temperature cans should be used after storage at room temperature for a period of time (20 min). Shake the tube vigorously about 30 times before use.

- Assembling and sealing of windows and door frames,
- Filling of cavities,
- Sealing of openings in all roof constructions,
- Thermal and acoustic insulation.

Not suitable for PE, PP, PC, PMMA, PTFE, soft plastics, neoprene and bituminous substrates

Do not use in applications where continuous water immersion is possible.

Fresh foam can be cleaned with Foam Cleaner before curing. Cured foam can only be removed mechanically with knife or spatula.

5. Packaging

750 ml x 12 per box

Color Foam Color: Pale Yellow

6. Shelf Life

Store the product in a cool and dry place. The shelf life is 12 months at temperatures between $+5^{\circ}$ C and $+25^{\circ}$ C.

7. Caution

Keep out of reach of children. Avoid contact with skin and eyes. Use gloves before application Keep out of freezing, direct sunlight and temperatures above 50°C Apply in well-ventilated areas Do not breathe vapor Do not smoke Do not expose to open flame

8. Health and Safety

For more information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing, physical, ecological, and toxicological and other safety related data.