

# GEN 750

Revision: 1/04/2024

Page 1 of 2

## Technical Data

Basis	Polyurethane
Consistency	Stable foam, thixotropic
Curing system	Moisture curing
Skin Formation Time (23°C/50% RH) (min)*	18
Cutting Time (EN 17333-3)	55
Free foamed density (EN 17333-1)	Ca. 38
Box Yield (EN 17333-1)	300 ml yields ca. 9 l of foam 500 ml yields ca. 15 l of foam 750 ml yields ca. 23 l of foam
Joint Yield (EN 17333-1)	300 ml yields ca. 7 m of foam 500 ml yields ca. 12 m of foam 750 ml yields ca. 17 m of foam
Shrinkage after curing (EN 17333-2)	< 2 %
Expansion after curing (EN 17333-2)	< 1 %
Compressive strength (EN 17333-4)	Ca. 22 kPa
Shear strength (EN 17333-4)	Ca. 28 kPa
Tensile Strength (EN 17333-4)	Ca. 70 kPa
Temperature resistance**	-40 °C till +90 °C (cured)

\*These values may vary depending on environmental factors such as temperature, moisture and the type of substrate.

\*\*This information relates to fully cured products.

### Description:

GEN 750 is a one-component, self-expanding, ready to use PU-foam, which contains HCFC and CFC-free propellants who are not harmful for the ozonlayer.

### Properties:

- Excellent stability (no shrinkage or post expansion)
- High filling capacity
- Good adhesion on all surfaces (except PE, PP and PTFE)
- High insulation value, thermal and acoustic
- Very good bonding properties
- Freon free (not harmless to ozone layer and greenhouse effect)
- Not UV-resistant

### Packaging:

Colour: champagne  
Packaging: 750 ml aerosol

### Applications:

- Installing of window and door frames
- Filling of cavities

- Sealing of all openings in roof constructions
- Apply of an acoustic baffle
- Improving thermal isolation in cooling systems

### Shelf Life and Storage:

12 months unopened and stored in dry and cool conditions (Between 5°C and 25°C), upright storage is recommended.

### Health and Safety Recommendations:

Take the usual labour hygiene into account. Always wear gloves and goggles. Remove cured foam mechanically. Never burn away. Consult label and material safety data sheet for more information. When vaporizing (for example with a compressor), additional security measures will be required. Use only in well ventilated areas.

### Application Method:

Shake the aerosol can for at least 20 seconds. Put the adapter on the valve. Moisten surfaces with a water sprayer prior to application. For non-conventional substrates a preliminary adhesion test is recommended. Remove pressure from the applicator to stop. Fill holes

**Remark:** The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

**Soudal India Pvt. Ltd.**

Plot No. 200, Sec. 4, Phase - II, Growth Centre, Bawal, Dist. Rewari, Haryana - 123501 (India)

info@soudal.in | www.soudal.in | +91 8010-114-114

---

## GEN 750

---

**Revision: 1/04/2024****Page 2 of 2**

and cavities for 1/3, as the foam will expand. Repeat shaking regularly during application. If you have to work in layers repeat moistening after each layer. Fresh foam can be removed using Soudal Gun & Foam Cleaner or acetone. Prior to using the Gun & Foam Cleaner, test whether surfaces are affected or not. Especially plastics and lacquer or paint layers can be sensitive to this. Cured foam can only be removed mechanically or with Soudal PU-Remover.

Can temperature: +5°C to +30°C  
Ambient temperature: +5°C to +30°C.  
Surface temperature: +5°C to +30°C

**Remark:**

- Moisten surfaces with a water sprayer prior to application. If you have to work in layers repeat moistening after each layer. For not common surfaces we recommend an adhesion test.

**Environmental Clauses:**

Leed regulation:

Soudafoam 1K conforms to the requirements of LEED. Low – Emitting Materials: Adhesives and Sealants. SCAQM Drule 1168. Meets USGBC LEED requirements v4.1: Low-Emitting Materials - Adhesives & Sealants regarding VOC content.

**Remark:** The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. In every case it is recommended to carry out preliminary experiments.

---

**Soudal India Pvt. Ltd.**

Plot No. 200, Sec. 4, Phase - II, Growth Centre, Bawal, Dist. Rewari, Haryana - 123501 (India)  
info@soudal.in | www.soudal.in | +91 8010-114-114